

## HYTEM Installation Visit Iwamura Hatchery Niigata Area

#### History

Iwamura Hatchery started in 1921 as a layer breeder and a hatchery. Mr.C. Iwamura is fouth generation.

Iwamura Hatchery has currently 5 breeder farms, four in Niigata and one in Hokkaido (0.3 million breeders capacity in total), supplying 25 million chick throughout Japan.

Besides the hatchery operation, Iwamura has vaccine egg operations by 2 farms, supplying yearly 60 million vaccine eggs for human influenza vaccine to 2 pharmaceutical companies.

Recent 3 breeder farms and 1 vaccine egg farm are by HYTEM.



#### Recent Investment

3 vaccine egg houses invested one in 2014 and two in 2020, cage specifications per house of which are HYTEM breeder cage system, 6 tiers, 8 rows, 57.6m (12sections of 4.8m wide breeder cage), 60,000 birds capacity(100 hens and 10 males in one section).



HYTEM Breeder cage





**HYTEM** Elevator



Outside of one house

## Interview



Mr. C.Iwamura, CEO(front row, left) and his staffs

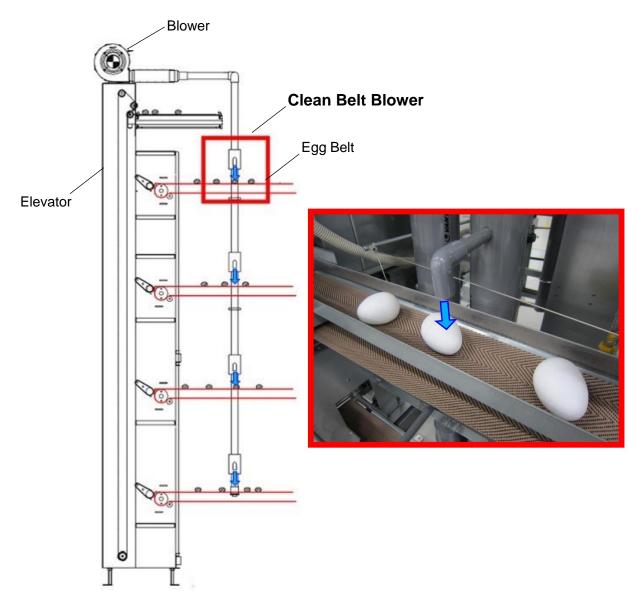


Interviewer Y.Imamura Area Manager

### Q: How are you evaluating HYTEM 3 houses recently invested?

**A**: We can comments following 4 points.

- This time 3 houses are 8 rows, doubling 4 rows by previous houses.
   We are finding no performances difference, and basically the same inside house air quality.
- 2. Cleaning work of Egg collectors is less and they are kept cleaner by Clean Egg Blower.



3. Manure collectors are working more stably than the previous model (Model before 2009), with less meandering travel.

And water drainage of manure belts is far better when the equipment washed.

Note: The comparison table of Manure collector between the current and the previous model is shown at the last part of this NEWS.

4. The system to close the opening of Manure conveyor is installed.

We are expecting rats and AI free operation.

Note: To this installation, the previous type of Manure conveyor Shutter is installed.

# Q: Could you comments the difference of HYTEM compared to other equipment you are using?

A: Hytem equipment is working more stably than others.

Also, we can evaluate Hytem company solid attitude for the improvement and the after sales services.

Thank you very much for your interview.

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ltem		HYTEM	Model before 2009
		Point	Point
Frame	Side Chanel	Preventing manure accumulation at inside of Side Chanel -Design realizing the least manure accumulation -Better drainage when water cleaned  Manure Belt(Returning side)	Manure accumulation at inside of Side Chanel  -Manure accumulation accelerating rust -Causing snaky running of Manure Belt -Poor drainage when water cleaned  Side Chanel  Belt Support  Manure Belt  Manure Belt(Returning side)
	Belt Support	Strengthened design, Less caught by Manure Belt connection -Belt Support has been strengthened well to be able to stand weight of manure and friction of belt running -Belt Support design not to be caught by a connection of Manure Belt	Hat design -Belt Support has tendency to be caught by the connection of Manure Belt when tilted by Manure Belt's running
	Drive Roller	<ul> <li>φ 140mm Drive Roller with Rubber Lining</li> <li>-Less slipping</li> </ul>	
Manure Collector	Anti Belt jamming Device	Plate Device -Simple & effective	Double rollers Device -Complicated & not so effective
	Pinch Roller	Full-width Pinch Roller with Rubber Lining -Least slipping of Manure Belt -Realizing 360 degrees Auto Stop keeping the cleaner manure belt side as Cage Ceiling -Adjustable pressure of Full-width Pinch Roller	Plastic segment Roller -Tend to slip -As option, Full-width Pinch Roller with Rubber Lining available, but Adjustable Pressure not available
	Scraper	Single Blade, 3 positions Locking System Patented -Blade material is 304 Stainless, better rustproof -Single Blade: Easy to clean -Realizing uniform Blade pressure by Adjustment Position of 3 Position Rocking System	Double Blade, <b>2 positions</b> Locking System -Blade material is 430 Stainless, less rustproof -Double Blade: More time required for cleaning -Exact Blade pressure adjustment is difficult without Adjustment Position
	Tough Soft Scraper (Optional Spec)	The load of Scraper to Manure belt will become less -The maintenance of Scraper & Belt will become easier	Not available
	Driving system	Maintenance friendly simple and open structure -Roller replacement has become easier	Complicated structure difficult for maintenance -More time required to replace Roller
	Geared Motor	Sitting type -Easy to install	Flange type -Taking time to install
	Frame	Structure to minimize damage of Belt edges -Minimizing hitting between Manure Belt's edges and Manure collector -Manure Collector's inside dimension is 67mm wider than Manure Belt width	More possibility of hitting between Manure Belt's edges and Manure collector -Manure Collector's inside dimension is only 28mm wider than Manure Belt width
	Foot structure	No obstacle against Manure Belt -To minimize Manure belt troubles at the bottom tier, obstacles are removed	A horizontal frame in a picture is an obstacle to Manure belt, which is causing -Manure belt jamming at the bottom tier
	End Roller	Roller by ZAM( Aluminum Magnesium Zinc rust protection ) -Outstanding rust protection against Electrical plating	Roller by <i>Electrical plating</i> -Earlier damage by rusting
	Dust Chute at front end of Manure Belt	Wide chute -Realizing dust's smooth sliding down to the lower tier	Narrow chute -Dust tend to be accumulated, which will become cause of Manure Belt trouble
	Tension unit of End Roller	304 Stainless steel with better rustproof capability	Electrical plating, easily rusted
	Summary	Highest level of Trouble Free and Cleanliness in the industry !! -12 points upgraded against Salmet	



